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stance and direction tro	om nearest town or city stree	address of well if locate	ed within city?	. i	- 6. 11	Par i		
OO EASI	of Weaver.	51, 220 W	DEAVER.	NEAR	e south	Dongi	29	
WATER WELL OWNE	R SAUDER CO	USJOM TABRIC	F WONTA	The.				
R#, St. Address, Box #		or st.				•	Division of Wa	ater Resourc
y, State, ZIP Code	- C'MPORIA	, Ks 66801	15	·-		ion Number:		
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TYPE OF BLANK CAS		5 Wrought iron			CASING J			•
1 Steel	3 RMP (SR) 4 ABS	6 Asbestos-Cement 7 Fiberglass	,	specify belo	ow) 		ed	
	30 in to							
rik casing diameter	surface36"	in weight			· · · · · · · · · · · · · · · · · · ·	e or gauge N	III. 10 In	
PE OF SCREEN OR I	PERFORATION MATERIAL:	weight	7 PV0			sbestos-ceme		
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2 Brass	4 Galvanized steel	6 Concrete tile	9 ABS			lone used (or		
`	TION OPENINGS ARE:	_	ed wrapped	•	8 Saw cut	10110 0000 (0)	11 None (o	pen hole)
1 Continuous slot	3 Mill slot		wrapped		9 Drilled hole	۹.		,
i Continuous siot	O IVIIII OIOI							
2 Louvered shutter	4 Key punched	7 Torcl						
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SAUDER CUSTOM FABRICATION, INC.

220 WEAVER / BOX 1158

EMPORIA, KS 66801

620-342-2550

FAX 620-343-1681

www.saudercf.com

September 6, 2006

Kansas Department of Health and Environment Bureau of Water Topeka, Kansas 66620-0001

Attached are the executed copies of our water well record for plugging an abandoned water well that was discovered during installation of a new fence on our property at 220 Weaver St. in Emporia, Kansas. We followed the instructions provided by the Lyon County Health Department in plugging this well and the work is completed.

Joy imple

Executive Vice President

(620) 341-7506

joepimple@saudercf.com

CC. Ms. Ann Mayo, Lyon County Health Department

RECEIVED
SEP 1 2 2006
BUREAU OF WATER

6/16/26

- (d) Water samples. Within 30 days after receipt of the water well record, form WWC-5, the department may request the contractor, or landowner, who constructs or reconstructs his or her own water well, to submit a sample of water from the well for chemical analysis. Insofar as is possible, the department will define in advance areas from which well water samples are required (Authorized by K.S.A. 82a-1205, and implementing K.S.A. 82a-1202, 82a-1205, 82a-1212, 82a-1213; effective E-74-34, July 2, 1974; modified L. 1975, ch. 481, May 1, 1975; amended May 1, 1980; amended May 1, 1987.)
- 28-30-7. Plugging of abandoned wells, cased and uncased test holes. (a) All water wells abandoned by the landowner on or after July 1, 1979, and all water wells that were abandoned prior to July 1, 1979 which pose a threat to groundwater supplies, shall be plugged or caused to be plugged by the landowner. In all cases, the landowner shall perform the following as minimum requirements for plugging abandoned wells.



- OX (1) The casing shall be cut off three feet below ground surface and removed.
 - (2) All wells shall be plugged from bottom to top using volumes of material equaling at least the inside volume of the well.
 - -(3) Plugging top of well:



06/06/200b

10:49

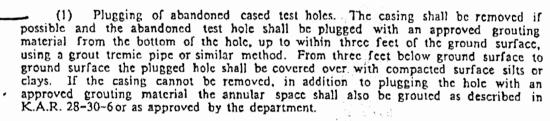
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- (A) For cased wells a grout plug shall be placed from six to three feet below ground surface.
 - (B) For dug wells, the lining material shall be removed to at least five feet below ground surface, and then sealed at five feet with a minimum of six inches of concrete or other materials approved by the department. Compacted surface silts and clays shall be placed over the concrete seal to ground surface.
- (4) Any groundwater displaced upward inside the well casing during the plugging operation shall be removed before additional plugging materials are added.
- (5) From three feet below ground level to ground level, the plugged well shall be covered over with compacted surface silts or clays.
- (6) Compacted clays or grout shall be used to plug all wells from the static water level to six feet below surface.



- (7) All sand and gravel used in plugging abandoned domestic or public water supply wells shall be chlorinated prior to placement into a well.
- (b) Abandoned wells formerly producing groundwater from an unconfined aquifer shall be plugged in accordance with the foregoing and in addition shall have washed sand, and gravel or other material approved by the department placed from the bottom of the well to the static water level.
- (c) Abandoned wells, formerly producing groundwater from confined and unconfined aquifers or in confined aquifers only, shall be plugged according to K.A.R. 28-30-7(a) and by using one of the following additional procedures:
 - (1) The entire well column shall be filled with grout, or other material approved by the department, by use of a grout tremie pipe.
 - (2) A 10 foot grout plug shall be placed opposite the impervious formation or confining layer above each confined aquifer or aquifers by use of a grout tremic pipe; and

- (A) The space between plugs shall be filled with clays, silts, sand and gravel or grout and shall be placed inside the well so as to prevent bridging.
- A grout plug at least 20 feet in length shall be placed with a grout pipe so at least 10 feet of the plug extends below the base of the well easing and at least 10 feet of the plug extends upward inside the bottom of the well casing.
- (C) A grout plug at least 10 feet in length shall be placed from at least 13 feet below ground level to the top of the cut off casing.
- Wells that have an open bore hole below the well casing, and where the casing was not grouted into the well bore when the well was constructed, shall be plugged by (1) or (2) above except that the top 20 feet of well casing shall be removed or perforated with a casing ripper or similar device prior to plugging. If the well is plugged according to part (2) of this subsection, the screened or perforated intervals below the well casing shall be grouted the entire length by use of a grout tremie pipe.
- Plugging of abandoned holes. If the hole penetrates an aquifer containing water with more than 1,000 milligrams per liter, mg/l, total dissolved solids or is in an area determined by the department to be contaminated, the entire hole shall be plugged with an approved grouting material from the bottom of the hole, up to within three feet of the ground surface using a grout tremic pipe or similar method. From three feet below ground surface to ground surface the plugged hole shall be covered over with compacted surface silts or clays: otherwise, the hole shall be plugged in accordance with the following paragraphs.



- Abandoned uncased test holes, exploratory holes or any bore holes except seismic or oil field related exploratory and service holes regulated by the Kansas corporation commission under K.A.R. 28-3-115 through 82-3-117. A test hole or bore hole drilled, bored, cored or augured shall be considered an abandoned hole immediately after the completion of all testing, sampling or other operations for which the hole was originally intended. The agency or contractor in charge of the exploratory or other operations for which the hole was originally intended is responsible for plugging the abandoned hole using the following applicable method, within three calendar days after the termination of testing of other operations.
 - (A) The entire hole shall be plugged with an approved grouting material from bottom of the hole, up to within three feet of the ground surface, using a grout tremie pipe or similar method.
 - From three feet below ground surface to ground surface the plugged hole shall be covered over with compacted surface silts or clays.
 - (C) For bore holes of 25 feet or less, drill cuttings from the original hole may be used to plug the hole in lieu of grouting material, provided that an aquifer is not penetrated or the bore hole is not drilled in an area determined by the department to be a contaminated area.



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P.O. Box 397 • 1001 West 4th Ave. Emporia, KS 66801 • (620) 342-5512

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